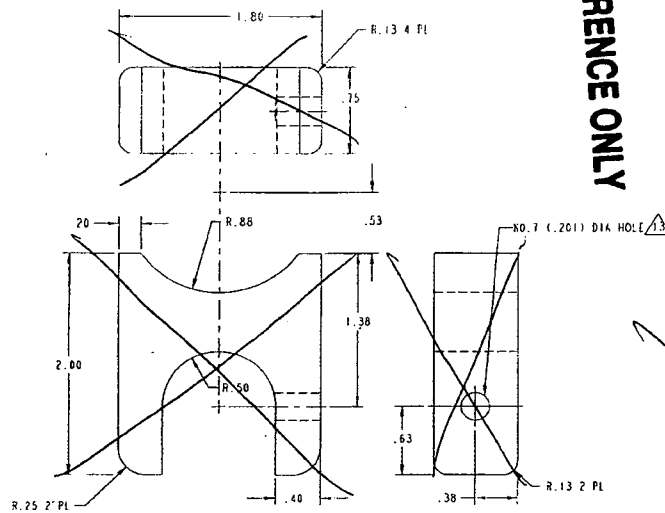


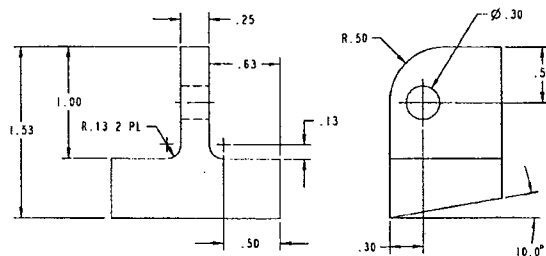
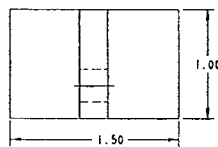


REFERENCE ONLY

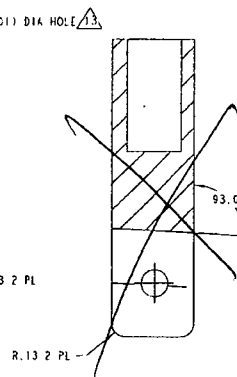
RELEASED  
#06 ul. Co



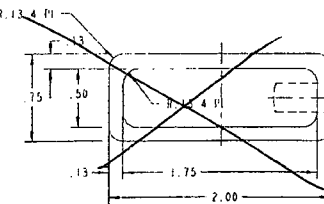
① -217 CONTOURED DETENT CLIP  
MATL: 6061-T6, OD-A-200/B  
SCALE 2.000  
JLM  
SUPERCEDED BY  
D3440-5



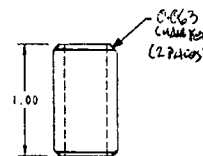
① -219 ANGLED MALE EYE  
MATL: 6061-T6, OD-A-200/B  
SCALE 2.000  
JLM  
#40041



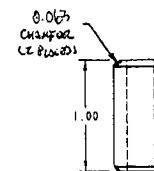
① -221 DETENT CLIP  
MATL: 6061-T6, OD-A-200/B  
SCALE 2.000  
JLM  
SUPERCEDED BY  
REPLACED  
By D3440-1



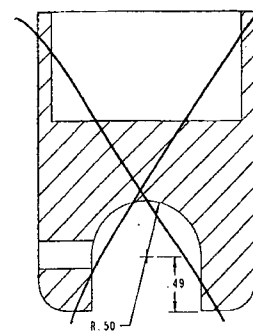
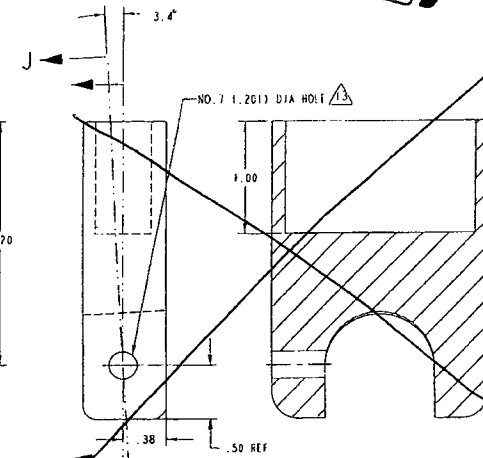
② -223 SQUARE CAP  
MATL: .125 THK, 6061-T6  
WW-T-700/6  
SCALE 2.000



④ -227 BUSHING  
MATL: .563 OD X .094 WALL, 6061 T6  
WW-T-700/6  
SCALE 2.000



③ -225 BUSHING  
MATL: .500 OD X .125 WALL, 6061-T6  
WW-T-700/6  
SCALE 2.000



SECTION J-J  
SCALE 2.000

PREMIER AVIATION, INC.  
2000 Aviation Parkway, Grand Prairie, Texas 75050  
SIZE CODE REV NO DWG NO  
D OSUV8 B67-43001  
SCALE: 1:1 1:2 1:4 1:8 1:16 1:32 1:64 1:128 1:256 1:512 1:1024 1:2048 1:4096 1:8192 1:16384 1:32768 1:65536 1:131072 1:262144 1:524288 1:1048576 1:2097152 1:4194304 1:8388608 1:16777216 1:33554432 1:67108864 1:134217728 1:268435456 1:536870912 1:1073741824 1:2147483648 1:4294967296 1:8589934592 1:17179869184 1:34359738368 1:68719476736 1:137438953472 1:274877906944 1:549755813888 1:1099511627776 1:2199023255552 1:4398046511104 1:8796093022208 1:17592186044416 1:35184372088832 1:70368744177664 1:140737488355328 1:281474976710656 1:562949953421312 1:1125899906842624 1:2251799813685248 1:4503599627370496 1:9007199254740992 1:18014398509481984 1:36028797018963968 1:72057594037927936 1:144115188075855872 1:288230376151711744 1:576460752303423488 1:1152921504606846976 1:2305843009213693952 1:4611686018427387904 1:9223372036854775808 1:18446744073709551616 1:36893488147419103232 1:73786976294838206464 1:147573952589676412928 1:295147905179352825856 1:590295810358705651712 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**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 24/06/2008 1:33:44 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ANGLED MALE EYE

Job Number: 40041

Part Number: PB6743001219

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *Pat Ewers*

*MF 08-07-09*

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*08/07/10*

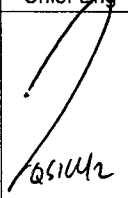
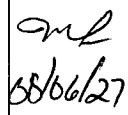
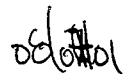
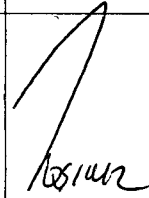

Job Completion



*MF 08-07-09*

W/O: 40041		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: PB67-43001-219 PAR #: N/A Fault Category: prod/Machining NCR: Yes ~~No~~ DQA: 1D Date: 08/07/11  
 QA: N/C Closed: 1D Date: 08/07/11

NCR: 40041		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/06/27	3	piece scrap, the part pop out of the thimble		destroy and replace Q+92 Batch: B 16724	 08/06/27	S 		S 

NOTE: Date & initial all entries

Date: Tuesday, 24/06/2008 1:33:44 PM  
User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : ANGLED MALE EYE  
Job Number : 40041  
Estimate Number : 12067  
P.O. Number :  
This Issue : 24/06/2008 S.O. No. :  
Prsht Rev. : NC Part Number : PB6743001219  
First Issue : 11 Type : MACHINED PARTS Drawing Number : B6743001 PAGE18  
Previous Run : Project Number : N/A  
Drawing Revision : B1  
Material :  
Due Date : 01/07/2008 Qty: 5 Um: Each  
Written By :  
Checked & Approved By : mf 08-06-24  
Comment : Est. A05.07.13 New issue KJ/JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6B2000X02000 6061-T6 Bar 2.0" x 2.0"



Comment: Qty.: 0.1094 f(s)/Unit Total: 0.5471 f(s)

6061-T6 Bar 2.0" x 2.0"

Material: 6061-T6 Bar (QQ-A-200/8)

(M6061T6B2.000x02.000)

Identify for B67-43001-219

Batch: 116724 mf 08/06/26 5

2.0 BAND SAW BAND SAW



Comment: BAND SAW

Cut blanks: 2.00" x 2.00" x 1.250" long mf 08/06/26 5

3.0 HAAS1 HAAS CNC VERTICAL MACHINING #1



Comment: HAAS CNC VERTICAL MACHINING #1

Machine as per Folio FA543 and Dwg B67-43001

Identify as B67-43001-219

Dwg Rev B1

Deburr

Folio Rev 2A mf 08/06/27

4.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE mf 08/06/27

5.0 QC8 SECOND CHECK



Comment: SECOND CHECK mf 08/06/27 (R)